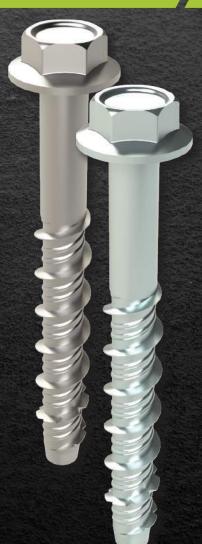
BREMICK

HIGH PERFORMANCE ETA CERTIFIED MASONRY ANCHORS

SCREW ANCHORS **SAFETY ANCHORS** THROUGH BOLTS















Complies with A\$5216 National Construction Code Compliant

Frequently Asked Questions

What is AS 5216:2021?

AS 5216:2021 is a new Australian Standard for the design of post-installed and cast-in anchors in concrete that applies to safety-critical applications.

What is a safety critical application?

Applications where there is a risk to the welfare of people or considerable economic loss in the event of failure.

What is covered by AS 5216:2021 / SA TS 101:2015?

Post-installed fasteners used to transmit loads to concrete for safety-critical applications in concrete only.

What's the role of the National Construction Code (NCC)?

The NCC is a national law that sets out the requirements for the design and construction of a building in Australia (across the various states and territories).

Is AS5216:2021 referenced in the National Construction Code (NCC)?

Yes, AS5216:2021 is now referenced in the NCC 2022, thus compliance is a mandatory requirement.

Where can Option 7 ETA Anchors be used?

Non-cracked concrete for structural and non-structural applications.

Where can Option 1 ETA Anchors be used?

Cracked and non-cracked concrete for structural and non-structural applications.

Where can C1 and C2 ETA Anchors be used?

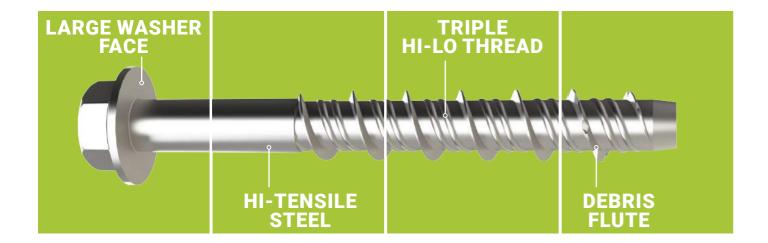
Applications with a risk of seismic action/ hazard zones.



Screw Anchors

HEAVY DUTY ETA-CE CERTIFIED SCREW ANCHOR with Triple Hi-Lo thread Zinc Plated Ceramic Coated

- OPTION 1 European Technical Assessment for cracked & non-cracked concrete
- C1 & C2 Seismic Assessment*
- Complies with AS5216
- National Construction Code Compliant
- Non-expansion anchorage system enables low edge and axial clearances
- Easy to adjust and fully removable
- Different approved embedment depths allow the screws to be used in a wide range of applications, ensuring excellent flexibility









*Only applies to specific sizes

Installed condition

h_{ef}: Effective anchorage depthh₁: Depth of drilled hole

h_{nom}: Overall anchor embedment depth in the concrete

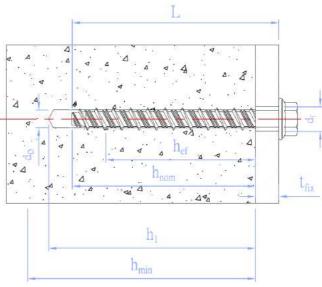
h_{min}: Minimum thickness of concrete member

t_{fix}: Thickness of fixture

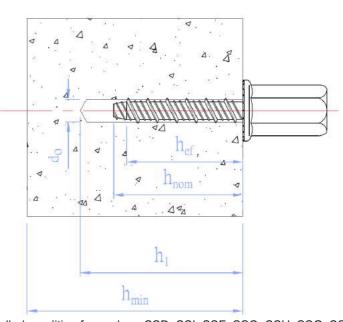
d₀: Nominal diameter of drill bit

d_f: Diameter of clearance hole in fixture

t_{fix}: Fixture thickness



Drawing A1. Installed condition for anchors SSW, SSR, SSP, SSK, SSH, SSX, SST, SSN, SSC.



Drawing A2. Installed condition for anchors SSD, SSI, SSF, SSO, SSU, SSG, SSQ, SSV, SSG2.

Bremick Concrete Screw Anchor	
Product description	Annex A6
Installed condition	

The above is an extract from ETA 23/0630. For the complete documentation refer to the Bremick website - www.bremick.com.au

Specification of intended use

Anchorages subjected to:

- Static or quasi static loads: all sizes and embedment depths.
- Fire exposure up to 120 minutes
- Performances C1 and C2 (seismic) for Carbon Steel screws as shown below:

Size 7.5 (6)		10.5	(8)	12	2.5 (10)	14.2	(12)	16.5	(14)	
h _{nom}	40	55	50	60	60	70	85	75	105	75	110
C1	✓	✓		✓			✓		✓		✓
C2				✓			✓		✓		✓

Base materials:

- Reinforced and unreinforced normal weight concrete without fibers according to EN 206:2013 + A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A1:2016.
- Cracked and uncracked concrete.

Use conditions (environmental conditions):

- The anchor Carbon Steel shall be used in dry internal conditions.
- The anchor Bimetal shall be used in dry internal conditions, external atmospheric exposure (including industrial and marine environment) or permanent internal damp conditions if there are no particular aggressive conditions. Such particular aggressive conditions are e.g., permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g., in desulphurization plants or road tunnels where de-icing materials are used). Atmospheres under Corrosion Resistance Class CRC III according to EN 1993-1-4:2006+A1:2015 annex A.
- The anchor may be used for anchorages with requirements related to resistance to fire.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete.
- Verifiable calculation rules and drawings are prepared taking into account of the loads to be attached. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages under static or quasi-static loads are designed for design Method A in accordance with EN 1992-4:2018
- Anchorages under seismic actions are designed in accordance with EN 1992-4:2018.
 Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure. Fastening in stand-off installation or with grout layer are not allowed.
- Anchorages under fire exposure are designed in accordance with EN 1992-4:2018. It must be ensured that local spalling of the concrete cover does not occur.
- Shear assessment only covers the shear force induced by the fixed piece, i.e. the piece located between the anchor head and the concrete block (piece contained in t_{fix}, see Drawing A1).

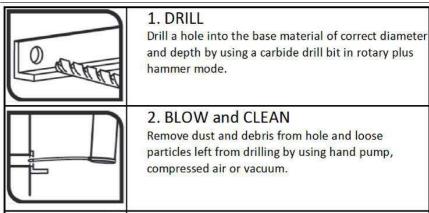
Bremick Concrete Screw Anchor	
Intended use	Annex B1
Specifications	

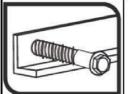
The above is an extract from ETA 23/0630. For the complete documentation refer to the Bremick website - www.bremick.com.au

Installation:

- Hammer drilling only.
- Anchor installation carried out by appropriately qualified personal and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor is not possible.
- The head of the anchor is supported on the fixture, as it is shown in Drawing A1, and it must not be damaged.

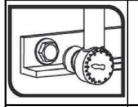
Installation process





3. INSTALL

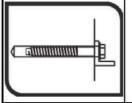
Hold screw anchor perpendicular direction into the base material through fixtures.



4. APPLY TORQUE

Select a power impact wrench or a torque wrench(e.g. Bosch GDS 18E, power input: 500 W; torque: 50-250 Nm).

Power impact wrench does not exceed over torque Tinst.



5. CHECK

The head must be undamaged and in contact with the fixture. When screw head attach fixture or concrete surface firmly, furthre turning of the head is unnecessary.

Bremick Concrete Screw Anchor	
Intended use	Annex B2
Specifications and installation procedure	1

The above is an extract from ETA 23/0630. For the complete documentation refer to the Bremick website - www.bremick.com.au

Table B1: Installation parameters for Carbon Steel

Installation parameters				Performance						
			7.5 (6)			10.5 (8)		12.5 (10)))
h _{nom}	Overall anchor embedment depth in the concrete:	[mm]	40	55		50	60	60	70	85
d ₀	Nominal diameter of drill bit:	[mm]	6		8		10			
df	Diameter of clearance hole in fixture:	[mm]	9			12		14		
ds	Outer diameter of the thread	[mm]	7.5		10.5		12.5			
h _{min}	Minimum thickness of concrete member:	[mm]	100	80	100	100	100	100	105	130
h ₁	Depth of drilled hole:	[mm]	50	65		60	70	70	85	100
h _{ef}	Effective anchorage depth:	[mm]	29	42		37	45	44	52	65
Tins	Installation torque	[Nm]		15		25		50		
t _{fix}	Thickness of fixture	[mm]	L-40	L-55	5	L-50	L- 60	L- 60	L- 70	L- 85
Smin	Minimum allowable spacing:	[mm]	35	50	45	35	50	50	60	70
Cmin	Minimum allowable edge distance:	[mm]	35	35	45	35	50	40	60	60

Installa	tion parameters		Performance				
		14.2	14.2 (12)		5 (14)		
h _{nom}	Overall anchor embedment depth in the concrete:	[mm]	75	105	75	110	
d_0	Nominal diameter of drill bit:	[mm]		12		14	
d _f	Diameter of clearance hole in fixture:	[mm]		16		18	
ds	Outer diameter of the thread	[mm]	14.2		16.5		
h _{min}	Minimum thickness of concrete member:	[mm]	120	170	120	175	
h ₁	Depth of drilled hole:	[mm]	90	120	90	130	
h _{ef}	Effective anchorage depth:	[mm]	57	82	56	86	
Tins	Installation torque	[Nm]	(60	80		
t _{fix}	Thickness of fixture	[mm]	L-75	L-105	L-75	L-110	
Smin	Minimum allowable spacing:	[mm]	70	70	75	100	
C _{min}	Minimum allowable edge distance:	[mm]	45	45	45	100	

The above is an extract from ETA 23/0630. For the complete documentation refer to the Bremick website - www.bremick.com.au

Safety Anchors



HEAVY DUTY ETA-CE CERTIFIED ANCHOR for fixing in low to high SEISMIC risk areas

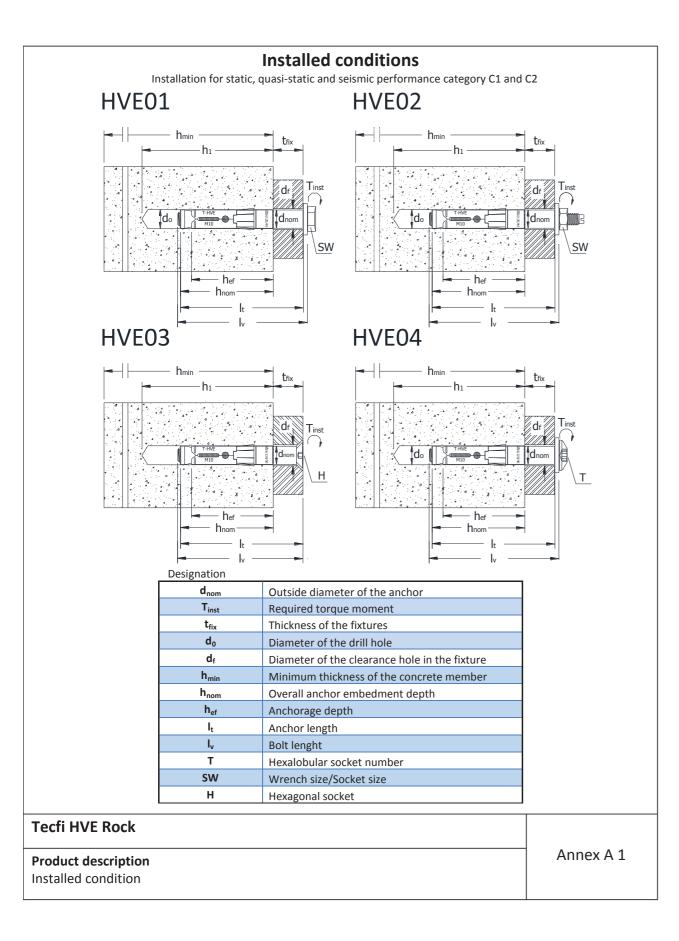


- concrete
- C1 & C2 Seismic Assessment
- Complies with AS5216
- **National Construction Code Compliant**
- 8.8 Grade Hex Head and special hardness washer
- Anti rotational nylon cylinder
- Zinc Plated for moderate corrosion protection
- Available in Hex Bolt and Countersunk Head









The above is an extract from ETA 10/0060. For the complete documentation refer to the Bremick website - www.bremick.com.au

Specifications of intended use

Anchorages subject to:

- Static and quasi-static loads: all sizes
- Seismic action for Performance Category C1: all sizes
- Seismic action for Performance Category C2: all sizes
- Resistance to fire exposure: all sizes

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- · Non-cracked or cracked concrete

Use conditions (Environmental conditions):

Anchorages subject to dry internal conditions

Design:

- · Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Design of fastenings in accordance to FprEN 1992-4:2016 and EOTA Technical Report TR 055

Installation:

- · Hole drilling by rotary plus hammer mode
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.

Tecfi HVE Rock	
Intended use Specifications	Annex B 1

The above is an extract from ETA 10/0060. For the complete documentation refer to the Bremick website - www.bremick.com.au

HIGH PERFORMANCE MASONRY ANCHORS

Table B1: Installation parameters

Parameter		HVE M6	HVE M8	HVE M10	HVE M12	HVE M16
Nominal drill hole diameter	d _o = [mm]	10	12	16	18	24
Cutting diameter of drill bit	d _{cut} ≤ [mm]	10,45	12,50	16,50	18,50	24,55
Effective anchorage depth	h _{ef} = [mm]	55	60	70	90	105
Depth of drill hole	h ₁ = [mm]	80	90	100	120	140
Diameter of clearance in the fixture	d _f = [mm]	12	14	18	20	26
Overall anchor embedment depth in the	h _{nom} = [mm]	65	70	80	100	120
Required torque moment	T _{inst} = [Nm]	15	30	50	100	160
Outside diameter of anchor	d _{nom} = [mm]	10	12	16	18	24
Minimum thickness of concrete member	h _{min} = [mm]	110	120	140	180	210
National and address of the same	c _{min} = [mm]	70	100	90	175	180
Minimum edge distance	s≥ [mm]	110	160	175	255	290
A distance and a single	s _{min} = [mm]	55	110	80	135	130
Minimum spacing	c≥[mm]	110	145	120	220	240

HVE01 HVE02 HVE03 HVE04 (M6-M16) (M6-M16) (M6-M12) (M8-M10)

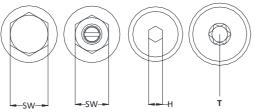
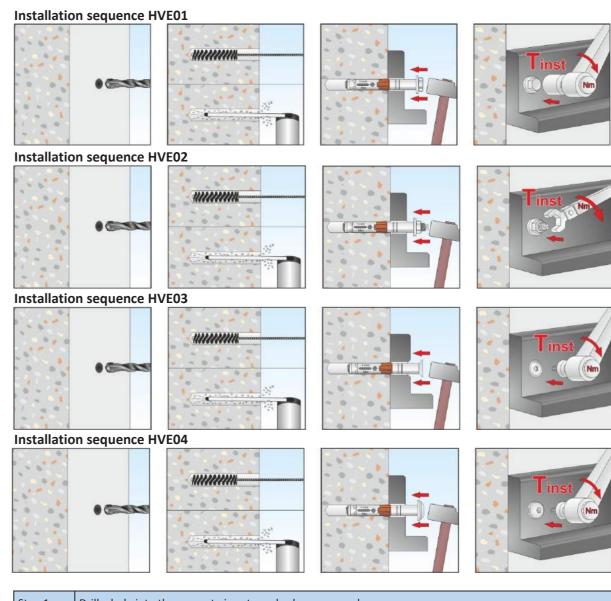


Table B2: Wrenches, sockets and maximum thickness of fixture

Item		M6	M8	M10	M12	M16
HVE 01 – Wrench size	SW = [mm]	10	13	17	19	24
Thickness of fixture	$t_{fix,max} = [mm]$	55	70	80	100	100
THICKNESS OF HIXTURE	t _{fix,min} = [mm]	5	10	20	20	20
HVE 02 – Wrench size	SW = [mm]	10	13	17	19	24
Thickness of fixture	t _{fix,max} = [mm]	55	70	80	100	100
	t _{fix,min} = [mm]	5	10	20	20	20
HVE 03 – Hexagonal socket size	H = [mm]	4	5	6	8	-
Thickness of fixture	t _{fix,max} = [mm]	60	55	50	100	-
THICKINESS OF HIXTURE	t _{fix,min} = [mm]	20	15	30	20	-
HVE 04 – Hexalobular socket number	T = [-]	-	40	40	-	-
This is a set find an	t _{fix,max} = [mm]	-	50	40	-	-
Thickness of fixture	t _{fix,min} = [mm]	-	10	20	-	-

Tecfi HVE Rock	
Intended use Installation parameters	Annex B 2

The above is an extract from ETA 10/0060. For the complete documentation refer to the Bremick website - www.bremick.com.au



Step 1	Drill a hole into the concrete in rotary plus hammer mode
Step 2	Remove the dust into the hole using a 4 times a brush and 4 times a blowing pump
Step 3	Place the fixture and hammer the anchor in the drill hole
Step 4	Apply the required torque moment

Tecfi HVE Rock	
Intended use Installation instructions	Annex B 4

The above is an extract from ETA 10/0060. For the complete documentation refer to the Bremick website - www.bremick.com.au

Table C1: Performances for design, tension

Type of anchor / Size	HVE M6	HVE M8	HVE M10	HVE M12	HVE M16		
Steel Failure							
Characteristic Resistance	$N_{Rk,s}$ $N_{Rk,s,eq,C1}$ $N_{Rk,s,eq,C2}$	[kN]	16	29	46	67	125
Partial safety factor	γ _{Ms}	[-]			1,5		
Pull-out failure							
Effective embedment depth	h _{ef}	[mm]	55	60	70	90	105
Characteristic Resistance in uncracked concrete C20/25	N.	[kN]	16	16	20	35	45
Characteristic Resistance in cracked concrete C20/25	$N_{Rk,p}$	[KIN]	5	6	16	25	35
Characteristic Resistance for seismic performance category C1	$N_{Rk,p,eq}$	[kN]	5	4,2	14,4	25	35
Characteristic Resistance for seismic performance category C2	$N_{Rk,p,eq}$	[kN]	3,9	4,2	11,7	18,5	31
Increasing factors for N _{Rk,p} for cracked and uncracked concrete	Ψ_{c}	C30/37 C40/50 C50/60	1,22 1,41 1,58				
Installation safety factor	γ _{inst}	[-]			1,0		
Concrete cone failure and splitting fa	ailure						
Effective embedment depth	h _{ef}	[mm]	55	60	70	90	105
Factor for k ₁	k _{ucr,N}	[-]					
Factor for k ₁	k _{cr,N}	[-]			7,7		
Spacing	S _{cr,N}	[mm]	165	180	210	270	315
Edge distance	C _{cr,N}	[mm]	85	90	105	135	160
Spacing (splitting)	S _{cr,sp}	[mm]	220	320	240	370	390
Edge distance (splitting)	C _{cr,sp}	[mm]	110	160	120	185	195
Installation safety factor	γ_{inst}	[-]			1,0		_

¹⁾ In absence of other national regulations.

Tecfi HVE Rock	
Performances Characteristic resistance to tension loads	Annex C 1

The above is an extract from ETA 10/0060. For the complete documentation refer to the Bremick website - www.bremick.com.au

Through Bolt Anchors Tecfil



THROUGH BOLT ANCHOR ETA-CE CERTIFIED ANCHOR for fixing in low to high SEISMIC risk areas



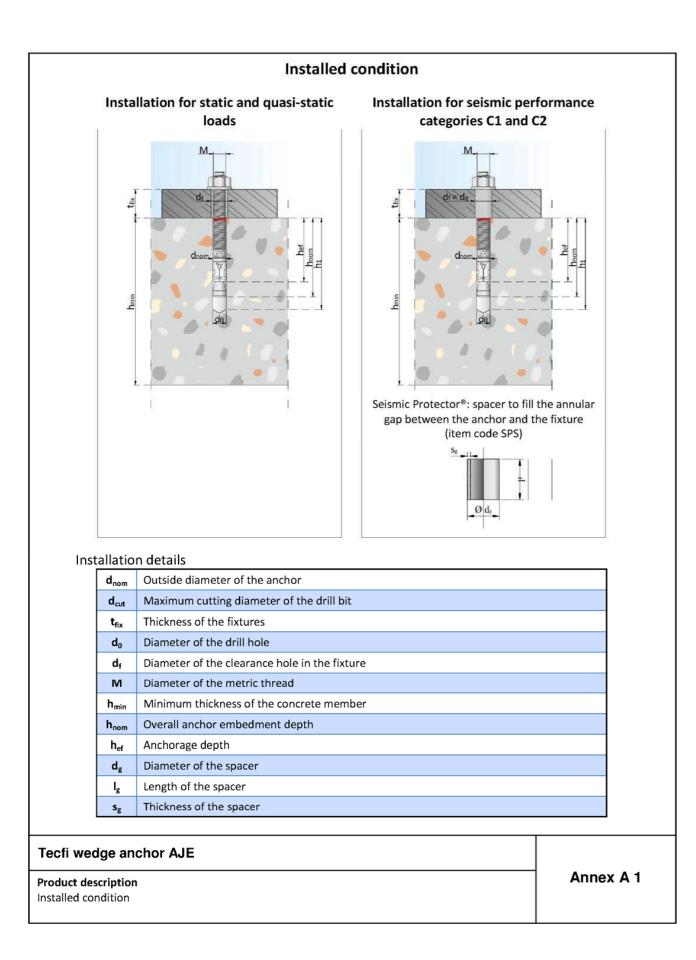
- **OPTION 1** European Technical Assessment for cracked & non-cracked concrete
- C1 & C2 Seismic Assessment
- Complies with AS5216
- **National Construction Code Compliant**
- Assembled with hex nut and special washer
- Zinc Plated for moderate corrosion protection











The above is an extract from ETA 11/0319. For the complete documentation refer to the Bremick website - www.bremick.com.au

Specifications of intended use

Anchorages subject to:

- Static and quasi-static loads: M8, M10, M12, M16, M20
- Seismic action for Performance Category C1 and C2: sizes M10, M12, M16, M20 with Seismic Protector® only
- Fire exposure: up to 120 minutes: M8, M10, M12, M16, M20

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000-12.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000-12. (e.g.)
- Non-cracked concrete: M8, M10, M12, M16, M20
- Cracked concrete: M8, M10, M12, M16, M20.

Use conditions (Environmental conditions):

· Anchorages subject to dry internal conditions

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- · Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- · Anchorages under static or quasi-static actions and under fire exposure are designed in accordance with:
 - ETAG 001, Annex C, design method A, Edition August 2010;
 - CEN TS CEN/TS 1992-4-1:2009;
- Anchorages under seismic actions are designed in accordance with:
 - EOTA Technical Report TR 045, Edition February 2013
- Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure.
- Fastenings in stand-off installation or with a grout layer are not allowed
- In case of requirements for resistance to fire exposure it must be ensured that local spalling of the concrete cover does not occur.

Installation:

- Hole drilling by rotary plus hammer mode: M8, M10, M12, M16, M20
- · Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.

Tecfi wedge anchor AJE	
Intended Use Specifications	Annex B 1

The above is an extract from ETA 11/0319. For the complete documentation refer to the Bremick website - www.bremick.com.au

HIGH PERFORMANCE MASONRY ANCHORS

Table B1:Installation details

Anchor size			M 8	M 10	M 12	M 16	M 20
Nominal drill hole diameter	do	[mm]	8	10	12	16	20
Maximum cutting diameter of drill bit	d _{cut}	[mm]	8,45	10,45	12,5	16,5	20,55
Maximum torque moment	T _{inst}	[Nm]	20	45	60	110	200
Minimum allowable spacing (even in case of fire exposure)	S _{min}	[mm]	80	65	75	130	170
Minimum allowable edge distance	C _{min}	[mm]	80	80	90	130	200
Wrench size	SW	[mm]	13	17	19	24	30
Overall anchor embedment depth	h _{nom}	[mm]	55	70	85	100	115
Minimum thickness of concrete member	h _{min}	[mm]	100	110	140	170	200
Depth of the drilled hole to deepest point	h ₁	[mm]	65	85	105	120	135
Diameter of clearance hole in the fixture	d _f	[mm]	9	12	14	18	22
Thickness of fixture	t _{fix}	[mm]	≤ 160	≤ 160	≤ 270	≤ 320	≤ 320
Nominal outside diameter of the spacer for seismic performance categories C1 and C2	d _g	[mm]	NPD	12	14	18	22
Nominal length of the spacer for seismic performance categories C1 and C2	lg	[mm]	NPD	The total length of the spacer must be equal to the thickness of the fixture, with a tolerance of: - for $t_{\rm fix} \le 120$ [mm]: + 0 - 3 [mm]; - for $t_{\rm fix} > 120$ [mm]: + 0 - 5 [mm]. More spacers can be used to reach the total length			
Minimum edge distance (fire exposure on one side)	C _{min}	[mm]			2 h _{ef}		
Minimum edge distance (fire exposure if fire attacks from more than one side)	C _{min}	[mm]		cks from mo			minimum

Table B2: Details of letter code on the head

Letter code on the head of cone bolt *	А	В	С	D	Е	F	G	Н	1	К	L	М	N	0	Р	R	S
Maximum thickness of fixture	5	10	15	20	25	30	35	40	45	50	55	60	65	70	80	90	100

^{*}For $100 < t_{fix} \le 200$ there is the number 1 before the letter code;

Tecfi wedge anchor AJE

Intended use

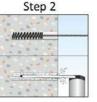
Installation parameters

Annex B 2

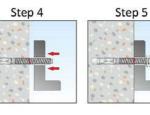
The above is an extract from ETA 11/0319. For the complete documentation refer to the Bremick website - www.bremick.com.au

Installation instructions for static and quasi-static loads







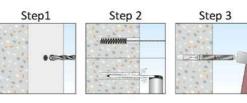




Step 1	Drill a hole into the concrete in rotary plus hammer mode
Step 2	Remove the dust into the hole using a brush and a blowing pump
Step 3 ¹⁾	Hammer the anchor into the hole
Step 4 ¹⁾	Place the fixture
Step 5 & 6	Apply the required torque moment T _{inst}

Through fixing is allowed (place the fixture before placing the anchor)

Installation instructions for seismic performance categories C1 and C2











Step 1	Drill a hole into the concrete in rotary plus hammer mode	
Step 2	Remove the dust into the hole using a brush and a blowing pump	
Step 3 2)	Hammer the anchor in the hole	
Step 4 2)	Place the fixture	
Step 5 3)	Insert the spacer to fill the annular gap between the anchor and the fixture	
Step 6 & 7	Apply the required torque moment T _{inst}	
3)		

²⁾Through fixing is allowed (place the fixture before placing the anchor)

Tecfi wedge anchor AJE	
Intended use Installation instruction	Annex B 4

The above is an extract from ETA 11/0319. For the complete documentation refer to the Bremick website - www.bremick.com.au

 $^{200 &}lt; t_{fix} \le 300$ there is the number 2 before the letter code;

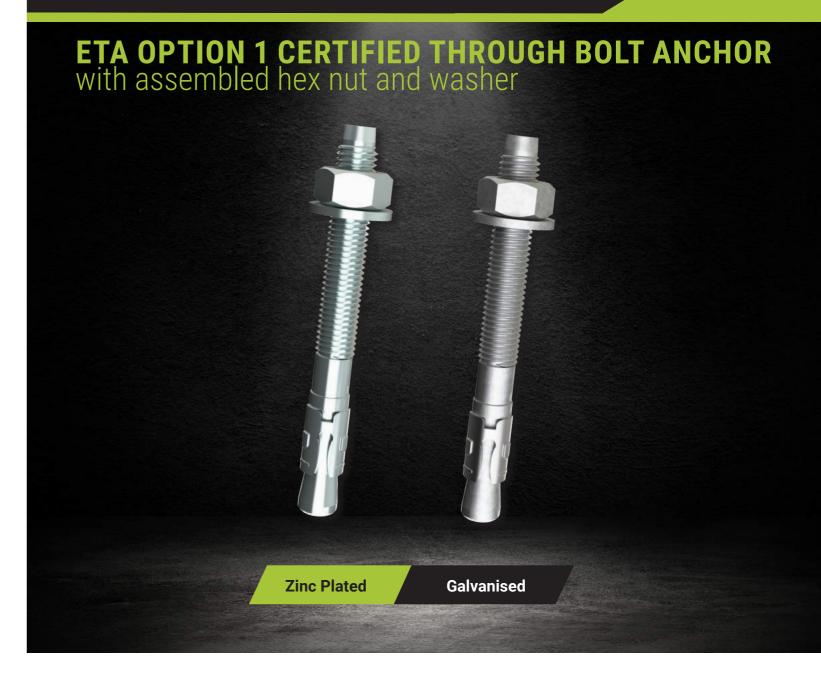
 $^{300 &}lt; t_{fix} \le 400$ there is the number 3 before the letter code;

³⁾ Size and number of the spacers depends on the anchor size and the thickness of fixture

Anchor size				M 8	M 10	M 12	M 16	M 20
Steel failure								
		N _{Rk,s} N _{Rk,S,seisC1} N _{Rk,S,seisC2}	[kN]	16	25	40	70	115
Characteristic resistance		V _{Rk,s}	[kN]	12	20	35	60	95
		V _{Rk,S,seis,C1}	[kN]	NPD	10	17	24	45
		V _{Rk,S,seis,C2}	[kN]	NPD	10	17	24	45
		M ⁰ _{Rk,s}	[Nm]	30	60	105	266	519
Partial safety factor		Yms,N	[-]			1,5		
Pull-out failure								
Characteristic resist concrete C20/25		N _{Rk,p,ucr}	[kN]	7,5	16	20	Not re	elevant
Characteristic resist concrete C20/25		N _{Rk,p,cr}	[kN]	6	9	16	25	30
performance catego		N _{Rk,p,seis,C1}	[kN]	NPD	3,2	12,8	25	30
Characteristic resistance under seismic performance category C2		N _{Rk,p,seis,C2}	[kN]	NPD	2,1	3,2	15,1	16,1
Increasing factor	C30/37					1,22		
Increasing factor for concrete	C40/50	ψс	[-]			1,41		
	C50/60					1,55		
Installation safety f	actor	γ ₂	[-]	1,20			1,00	
Concrete cone failu	ire							
Effective anchorage	e depth	h _{ef}	[mm]	45	55	70	75	90
Factor ²⁾		k _{cr}				7,2		
ractor		k _{ucr}				10,1		
Spacing		S _{cr,N}	[mm]			$3 h_{\text{ef}}$		
Edge distance		C _{cr,N}	[mm]			1,5 h _{ef}		
Splitting failure								
Spacing		S _{cr,sp}	[mm]	200	280	300	430	400
Edge distance		C _{cr,sp}	[mm]	100	140	150	215	200
Concrete pry-out fa	ilure							
k factor		$k^{1)} = k_3^{2)}$	[-]	1	,0		2,0	
Concrete edge failu	ire							
Effective length of a	anchor	I _f = h _{ef}	[mm]	45	55	70	75	90
Outside diameter o		d _{nom}	[mm]	8	10	12	16	20
for design accor	ding to ETAG 001 An		2) for d	esign acco	rding to Cl	N/TS 1992	2-4:2009	ı
i wedge ancho	r AJE							Annex

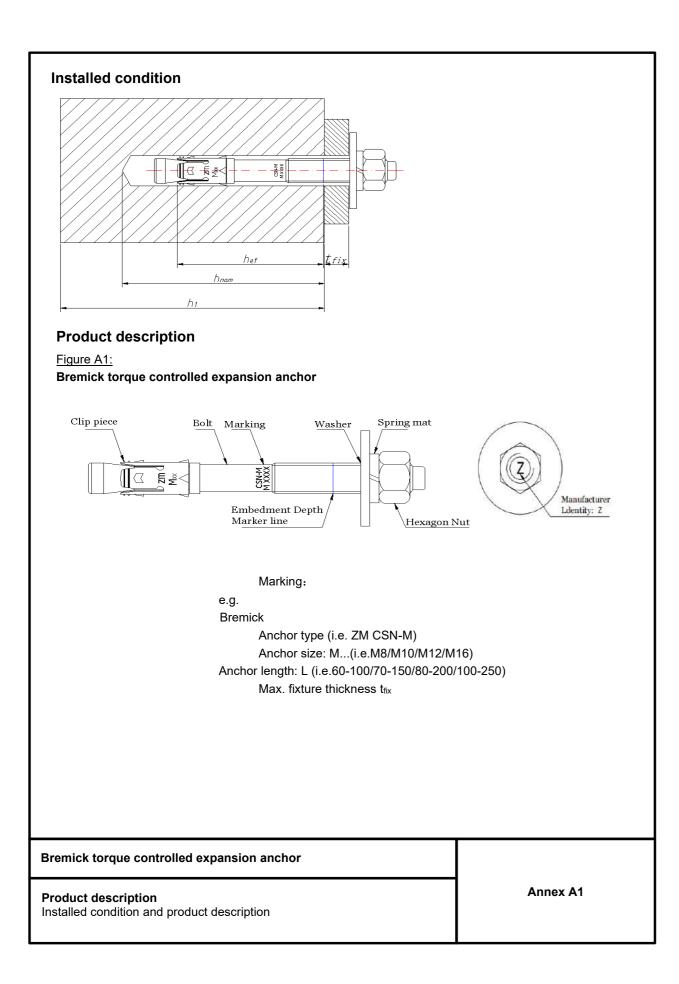
The above is an extract from ETA 11/0319. For the complete documentation refer to the Bremick website - www.bremick.com.au

Through Bolt Anchors



- OPTION 1 European Technical Assessment for cracked & non-cracked concrete
- Complies with AS5216
- National Construction Code Compliant





The above is an extract from ETA 22/0295. For the complete documentation refer to the Bremick website - www.bremick.com.au

Specifications of intended use

Anchorages subject to:

· Static and quasi-static loading

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206:2013+ A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016.
- Cracked and uncracked concrete.

Use conditions (Environmental conditions):

Structures subject to dry internal conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor reloative to reinforcement or to supports etc.).
- Anchorages under static or quasi-static loading are designed in accordance with EN 1992-4
- Anchorages shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure. Fastenings in stand-off installation or with a grout layer under seismic action are not covered in this European technical assessment (ETA).
- In case of requirements to resistance to fire local spalling of the concrete cover must be avoided.

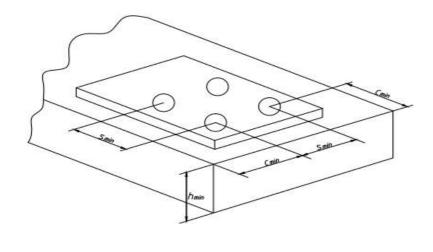
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- The anchor may only be set once.
- Drilling technique: Hammer drilling
- Cleaning the hole of drilling dust.
- In case of aborted hole, drilling of new hole at a minimum distance of twice the depth of the aborted hole, or smaller distance provided the aborted drill hole is filled with high strength mortar and no shear or oblique tension loads in the direction of aborted hole.

Bremick torque controlled expansion anchor	
Intended use Specifications	Annex B1

The above is an extract from ETA 22/0295. For the complete documentation refer to the Bremick website - www.bremick.com.au

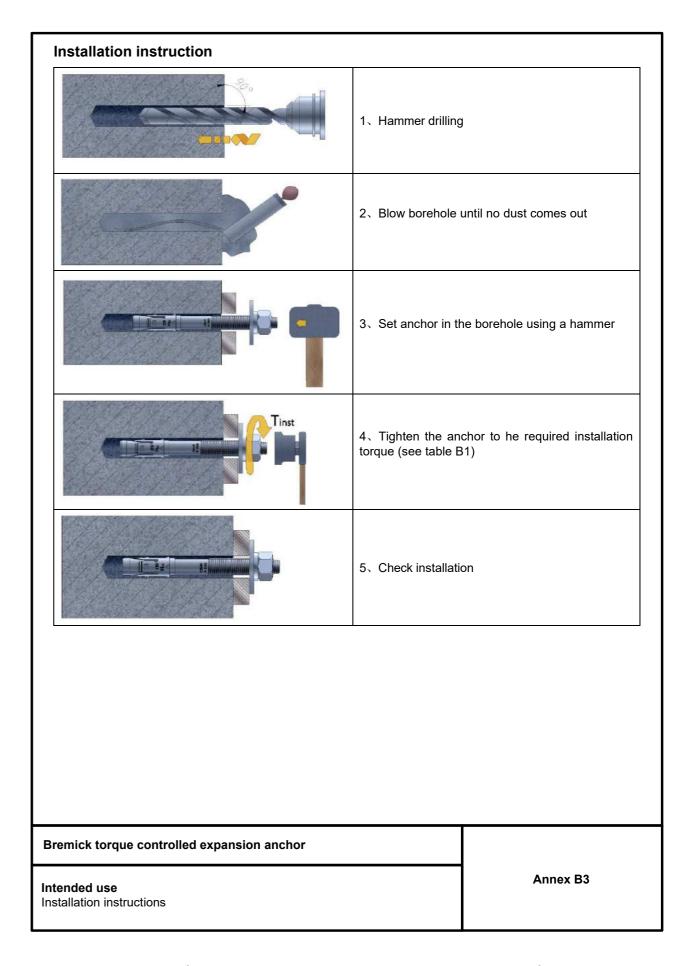
Table B1: Installation parameters

Bremick			M8	M10	M12	M16	
Nominal diameter of drill bit	d_0	[mm]	8	10	12	16	
Max. diameter of clearance hole in the fixture	df	[mm]	9	12	14	18	
Effective anchorage depth	hef	[mm]	53	66	75	94	
Min. depth of drill hole	h ₁	[mm]	75	90	105	125	
Min. thickness of concrete member	$h_{\text{min}} \\$	[mm]	110	140	150	190	
Installation torque	T_{inst}	[Nm]	20	40	60	100	
Uncracked and cracked concrete							
Minimum spacing and minimum edge	Smin	[mm]	50	60	70	100	
distance	Cmin	[mm]	50	60	70	100	



Bremick torque controlled expansion anchor	
Intended use Installation parameters	Annex B2

The above is an extract from ETA 22/0295. For the complete documentation refer to the Bremick website - www.bremick.com.au



The above is an extract from ETA 22/0295. For the complete documentation refer to the Bremick website - www.bremick.com.au

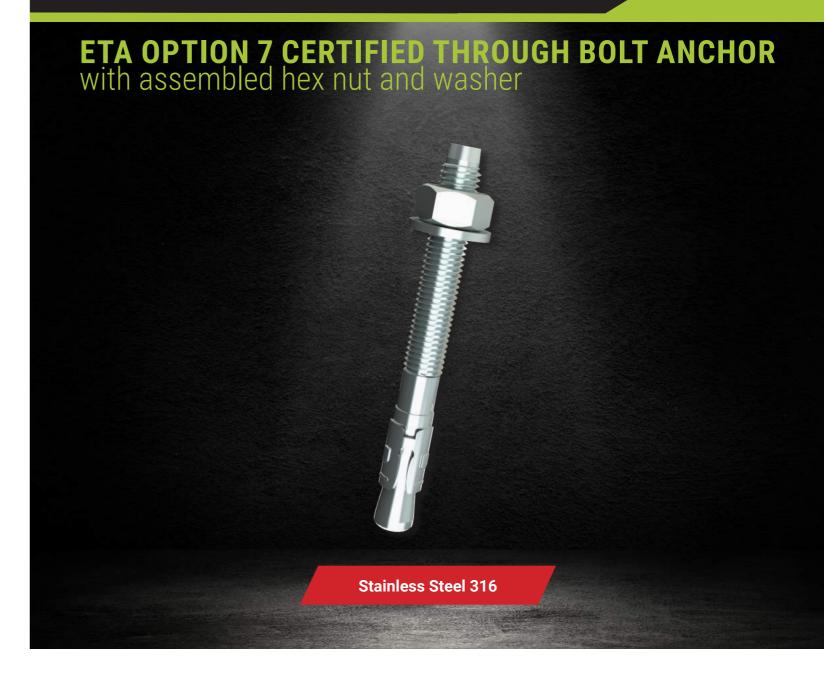
Table C1: Characteristic values of resistance under tension load in case of static and quasi-static loading

Size			M8	M10	M12	M16		
Effective anchorage depth	h _{ef}	[mm]	53	66	75	94		
Steel failure								
Partial safety factor	γMs,N	[-]		2	2,4			
Characteristic resistance	$N_{\text{Rk,s}}$	[kN]	20,4	32,6	48,7	89,7		
Pullout failure								
Characteristic resistance in	n concret	e C20/	25					
Installation safety factor	γinst	[-]		1	,2			
Uncracked concrete	N _{Rk,p,unci}	[kN]	13	26	32	40		
Cracked concrete	$N_{Rk,p,cr}$	[kN]	-	17	20	27		
Increasing factor	C30/37	[-]	1,22					
concrete strength	C40/50	[-]	1,41					
Ψc	C50/60	[-]	1,58					
Concrete cone and splitt	ing failu	re						
Installation safety factor	γinst	[-]		1	,2			
Factor	k ₁ =k _{ucr,N}	[-]	11,0					
Factor	k ₁ =k _{cr,N}	[-]	7,7					
Spacing	S _{cr,N}	[mm]	3⋅h _{ef}					
Edge distance	C _{cr,N}	[mm]		1,5	5·h _{ef}			
Spacing (splitting)	Scr,sp	[mm]	160	200	250	290		
Edge distance (splitting)	C _{cr,sp}	[mm]	80	100	120	145		

Bremick torque controlled expansion anchor	
Performances Characteristic resistance to tension load (static and quasi-static loading)	Annex C1

The above is an extract from ETA 22/0295. For the complete documentation refer to the Bremick website - www.bremick.com.au

Through Bolt Anchors



- OPTION 7 European Technical Assessment for non-cracked concrete
- Complies with AS5216
- National Construction Code Compliant





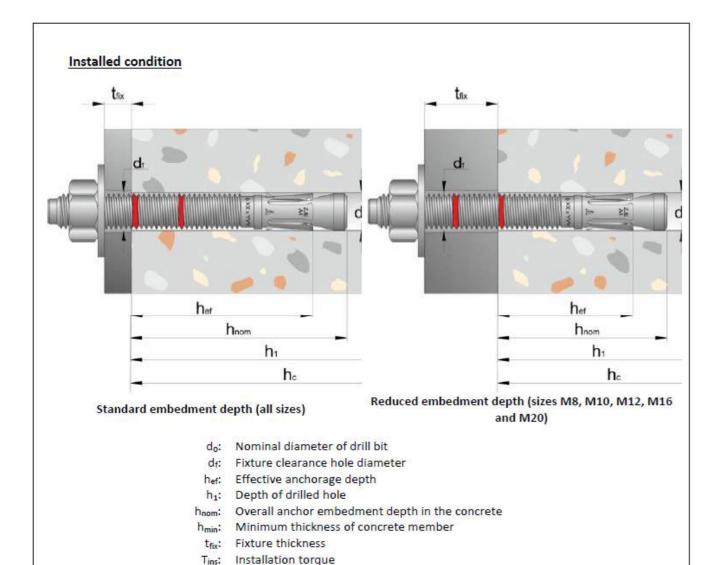


Table A1: Materials

Item	Designation	Material for ZJE01/ZJE31	Material for ZJE51/ZJE61	Material for ZJE71/ZJE81
1	Anchor Body	Carbon steel galvanised ≥ 5 µm ISO 4042 A2, cold forged	Stainless steel, grade A2	Stainless steel, grade A4
2	Washer	DIN 125, DIN 9021 or DIN 440 galvanised ≥ 5 μm ISO 4042 A2	DIN 125, DIN 9021 or DIN 440, stainless steel grade A2	DIN 125, DIN 9021 or DIN 440, stainless steel grade A4
3	Nut	DIN 934 class 6 galvanised ≥ 5 µm ISO 4042 A2, class 6	DIN 934, stainless steel grade A2	DIN 934, stainless steel grade A4
4	Expansion clip	Carbon steel galvanised ≥ 5 µm ISO 4042 A2	Stainless steel, grade A2	Stainless steel, grade A4

ZJE01/ZJE31, ZJE51/ZJE61, ZJE71/ZJE81 anchor	
Product description	Annex A2
Installed condition and materials	

The above is an extract from ETA 13/1012. For the complete documentation refer to the Bremick website - www.bremick.com.au

Intended use

Anchorages subjected to:

· Static or quasi static loads: all sizes and embedment depths

Base materials:

- Reinforced and unreinforced concrete according to EN 206-1
- Strength classes C20/25 to C50/60 according to EN 206-1
- Uncracked concrete

Use conditions (environmental conditions):

- The anchor shall be used in dry internal conditions: all anchor types
- Structural subjected to external atmospheric exposure (including industrial and marine environment) and to permanent internal conditions with no particular aggressive conditions exists: screw types made of stainless steel with marking A4. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete.
- Verifiable calculation rules and drawings are prepared taking into account of the loads to be attached. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages under static or quasi-static loads are designed for design Method A in accordance with:
 EN 1992-4:2018
- Size M8 in reduced embedment depth is restricted to anchoring of structural components which are statically indeterminate.

Installation:

- · Hammer drilling only.
- Anchor installation carried out by appropriately qualified personal and under the supervision of the
 person responsible for technical matters of the site.

In case of aborted hole: new drilling at a minimum distance away of twice the depth of aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.

ZJE01/ZJE31, ZJE51/ZJE61, ZJE71/ZJE81 anchor	
Intended use	Annex B1
Specifications	

The above is an extract from ETA 13/1012. For the complete documentation refer to the Bremick website - www.bremick.com.au

Table C1: Installation parameters for ZJE01/ZJE31 anchor Performances ZJE01/ZJE31: Zinc plated anchor Installation parameters M6 M8 M10 M12 M14 M16 M20 10 12 14 20 Nominal diameter of drill bit: 6 8 16 [mm] Fixture clearance hole diameter: 7 9 12 14 16 18 22 df [mm] Nominal installation torque: Tinst 7 20 35 60 90 120 240 [Nm] Standard embedment depth hnom,std Minimum length of the bolt: 75 160 [mm] 60 85 100 115 125 Minimum thickness of concrete member: 100 100 110 130 150 206 [mm] 168 Depth of drilled hole ≥ [mm] 55 65 75 85 100 110 135 h₁ Overall anchor embed depth in concrete: 59.5 66.5 77 91 103.5 125 49.5 [mm] 55 103 Effective anchorage depth: 40 48 65 75 84 h_{ef,std} [mm] Thickness of fixture for DIN 125 washer ≤ [mm] L-58 L-70 L-80 L-92 L-108 L-122 L-147 tfix Thickness of fixture for DIN 9021 or DIN 440 tfix [mm] L-58 L-71 L-80 L-94 L-108 L-124 L-149 washer≤ Minimum allowable spacing: [mm] 35 40 50 70 80 90 135 Minimum allowable distance: 40 50 70 80 90 135 35 [mm] Reduced embedment depth h_{nom,red} 130 Minimum length of the bolt: [mm] 60 70 80 110 Minimum thickness of concrete member: -100 100 100 130 150 [mm] hmin Depth of drilled hole: [mm] 50 60 70 90 107 h₁ Overall anchor embed depth in concrete: 46.5 53.5 62 84.5 97 [mm] h_{ef,red} Effective anchorage depth: [mm] -35 42 50 65 75 Thickness of fixture for DIN 125 washer ≤ L-57 L-67 L-77 ---L-103 L-121 tfix [mm] Thickness of fixture for DIN 9021 or DIN 440 [mm] L-58 L-79 L-105 L-123 tfix L-67 washer ≤ Minimum allowable spacing: [mm] 40 50 70 90 135 Minimum allowable distance: 40 50 70 90 135 [mm] Installation process WWW. ZJE01/ZJE31 anchor Performances Annex C1

The above is an extract from ETA 13/1012. For the complete documentation refer to the Bremick website - www.bremick.com.au

Installation parameters and installation procedure

<u>Table C2: Characteristic resistance values to tension loads of design method A according to EN 1992-4 for ZJE01/ZJE31 anchor</u>

ZJE01/ZJE31: Zinc plated anchor			Performances						
			M6	M8	M10	M12	M14	M16	M20
STEEL	FAILURE					•		'	
N _{Rk.s}	Characteristic resistance:	[kN]	7.4	13.0	23.7	33.3	49.1	60.1	99.
Yм.s	Partial safety factor:	[-]	1.40	1.40	1.40	1.40	1.40	1.40	1.4
	OUT FAILURE								
Standa	ard embedment depth								
N _{Rk,p}	Characteristic resistance in C20/25 uncracked concrete:	[kN]	1)	1)	19.0	1)	1)	1)	1
Yins	Installation safety factor:	[-]				1.0			
	-	C30/37				1.22			
Ψε	Increasing factors for N ⁰ Rk,p:	C40/50				1.41			
		C50/60				1.58			
Reduc	ed embedment depth								
N _{Rk,p}	Characteristic resistance in C20/25 uncracked concrete:	[kN]		10	1)	1)		1)	1
Yins	Installation safety factor:	[-]		1.0 1.0		.0			
Ψε	Increasing factors for N° _{Rk,p} :	C30/37		1.22 1.2			.22		
		C40/50		- 1.41 1.4			.41		
-		C50/60		1.58			1	1.58	
CONCE	RETE CONE FAILURE AND SPLITTING	FAILURE							
Standa	ard embedment depth								
h _{ef.std}	Effective anchorage depth:	[mm]	40	48	55	65	75	84	10
k _{ucr.N}	Factor for uncracked concrete:	[-]				11,0			
Yins	Installation safety factor:	[-]	1.0						
S _{cr.N}	-	[mm]	3 x h _{ef}						
C _{er,N}	Concrete cone failure:	[mm]				1.5 x h _e	f		
S _{cr,sp}	Splitting failure:	[mm]	160	192	220	260	300	280	360
C _{cr,sp}	Splitting failule.	[mm]	80	96	110	130	150	140	180
Reduc	ed embedment depth								
h _{ef,std}	Effective anchorage depth:	[mm]		35	42	50		65	75
k _{ucr,N}	Factor for uncracked concrete:	[-]			11.0			1	1.0
γ _{ins}	Installation safety factor:	[-]		1.0			1.0		
S _{cr,N}	Concrete cone failure	[mm]		3 A Het			3 x h _{ef}		
C _{cr,N}	consider conclusion	[mm]		1.5 x h _{ef}				1.5 x h _{ef}	
S _{cr,sp}	— Splitting failure:	[mm]		140	168	200		260	30
C _{cr,sp}	- Principal Control Control	[mm]		70	84	100		130	150

ZJE01/ZJE31 anchor	
Performances	Annex C2
Characteristic values for tension loads	

The above is an extract from ETA 13/1012. For the complete documentation refer to the Bremick website - www.bremick.com.au

Screw Anchor Range

Code **Description** Screw Anchor - Hex Head- Zinc Plated MAS SCREW ANCHR ZINC ASBMZ06060ETA Zinc Plated 100 6mm x 60 ETA C1 MAS SCREW ANCHR ZINC ASBMZ08065ETA Zinc Plated 100 8mm x 65 ETA C2 MAS SCREW ANCHR ZINC ASBMZ10065ETA Zinc Plated 50 10mm x 65 ETA OPTION 1 ASBMZ10075ETA Zinc Plated 50 10mm x 75 ETA OPTION 1 MAS SCREW ANCHR ZINC ASBMZ10100ETA Zinc Plated 50 10mm x 100 ETA C2 MAS SCREW ANCHR ZINC ASBMZ12090ETA Zinc Plated 50 12mm x 90 ETA OPTION 1 MAS SCREW ANCHR ZINC ASBMZ12110ETA Zinc Plated 50 12mm x 110 ETA C2 MAS SCREW ANCHR ZINC ASBMZ12150ETA Zinc Plated 20 Screw Anchor - Hex Head- Ceramic Coated MAS SCR ANC CERAMIC COAT ASBMR06060ETA 100 6mm x 60 ETA C1 Coated MAS SCR ANC CERAMIC COAT Ceramic ASBMR06080ETA 100 6mm x 80 ETA C1 Coated MAS SCR ANC CERAMIC COAT Ceramic 100 ASBMR08065ETA 8mm x 65 ETA C2 Coated MAS SCR ANC CERAMIC COAT Ceramic 100 8mm x 75 ETA C2 Coated MAS SCR ANC CERAMIC COAT Ceramic ASBMR08110ETA 100 8mm x 110 ETA C2 Coated MAS SCR ANC CERAMIC COAT Ceramic 50 ASBMR10065ETA 10mm x 65 ETA OPTION 1 Coated MAS SCR ANC CERAMIC COAT Ceramic • ASBMR10075ETA 50 10mm x 75 ETA OPTION 1 Coated MAS SCR ANC CERAMIC COAT Ceramic 50 ASBMR10100ETA 10mm x 100 ETA C2 MAS SCR ANC CERAMIC COAT ASBMR10140ETA 20 10mm x 140 ETA C2 Coated MAS SCR ANC CERAMIC COAT Ceramic 50 ASBMR12090ETA 12mm x 90 ETA OPTION 1 Coated MAS SCR ANC CERAMIC COAT Ceramic 50 ASBMR12110ETA 12mm x 110 ETA C2 Coated MAS SCR ANC CERAMIC COAT Ceramic 20 12mm x 150 ETA C2

Safety Anchor Range







Through Bolt **Range**

Description Code Through Bolt - Hex Head - Zinc Plated ATBMZ10120ETA THROUGH BOLT ZINC M10x120 Zinc Plated 25 ATBMZ12080ETA THROUGH BOLT ZINC M12x80 ETA OPTION 1 ATBMZ12120ETA THROUGH BOLT ZINC M12x120 ETA OPTION 1 THROUGH BOLT ZINC M16x105 ATBMZ16125ETA THROUGH BOLT ZINC M16x125 Zinc Plated 20 Through Bolt - Hex Head - Galvanised THROUGH BOLT GAL M10x90 ATBMG10090ETA Galvanised 20 ATBMG12080ETA THROUGH BOLT GAL M12x80 ETA OPTION 1 Galvanised 20 ATBMG12100ETA I HKUUGII BOL ETA OPTION 1 THROUGH BOLT GAL M12x100 Galvanised 20 THROUGH BOLT GAL M12x120 ATBMG12120ETA THROUGH BOLT GAL M12x140 ATBMG12140ETA Galvanised 20 ATBMG16105ETA THROUGH BOLT GAL M16x105 ETA OPTION 1 Galvanised 20 ATBMG16125ETA THROUGH BOLT GAL M16x125 ETA OPTION 1 THROUGH BOLT GAL M16x140 ATBMG16140ETA ETA OPTION 1 ATBMG16180ETA THROUGH BOLT GAL M16x180 ETA OPTION 1 Galvanised 20

Through Bolt Range



HIGH PERFORMANCE MASONRY ANCHORS





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